



8.1-2 43f

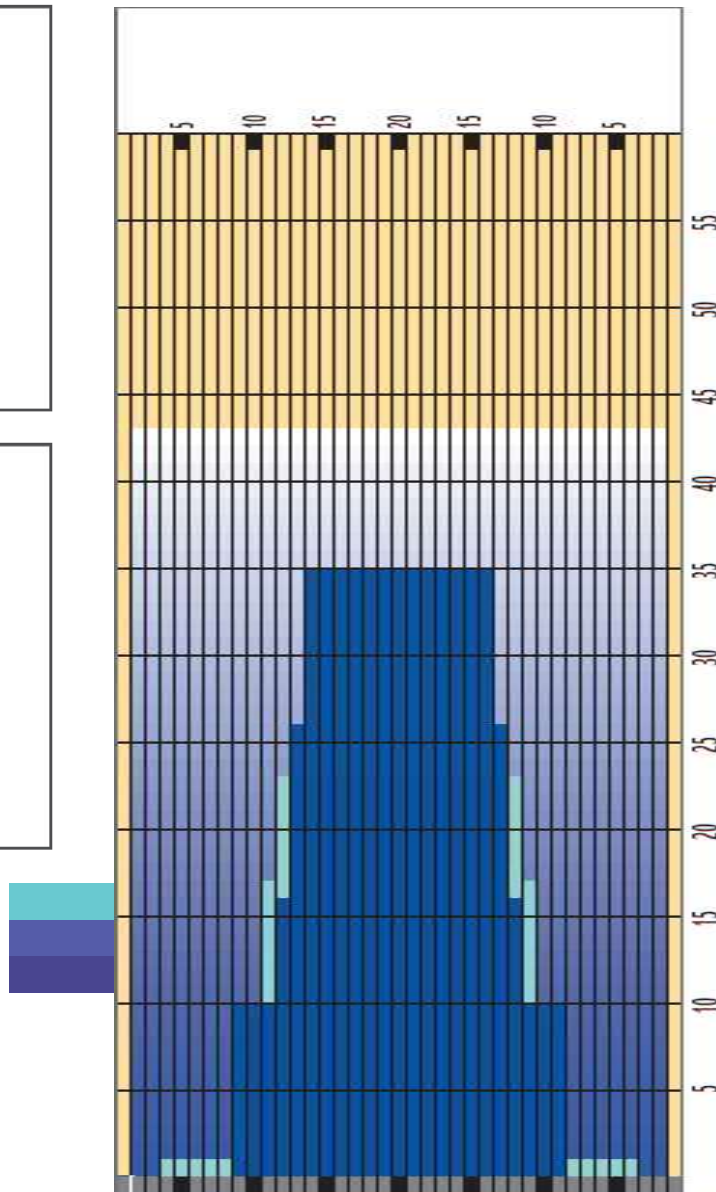


| | | | | | |
|----------------------|--------|--------------------|---------|--------------------|---------|
| Oil Pattern Distance | 43 | Reverse Brush Drop | 38 | Oil Per Board | 50 ul |
| Forward Oil Total | 11 mL | Reverse Oil Total | 9.8 mL | Volume Oil Total | 20.8 mL |
| Tank Configuration | Only A | Tank A Conditioner | PRODIGY | Tank B Conditioner | |

| | START | STOP | LOADS | SPEED | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|---------|-------|------|------|-------|
| 1 | 4L | 4R | 2 | 14 | 66 | 0.0 | 1.9 | 1.9 | 3300 |
| 2 | 10L | 10R | 3 | 18 | 63 | 1.9 | 9.5 | 7.6 | 3150 |
| 3 | 11L | 11R | 3 | 18 | 57 | 9.5 | 17.1 | 7.6 | 2850 |
| 4 | 12L | 12R | 2 | 22 | 34 | 17.1 | 23.3 | 6.2 | 1700 |
| 5 | 2L | 2R | 0 | 26 | 0 | 23.3 | 43.0 | 19.7 | 0 |

| | START | STOP | LOADS | SPEED | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|---------|-------|------|-------|-------|
| 1 | 2L | 2R | 0 | 30 | 0 | 43.0 | 35.0 | -8.0 | 0 |
| 2 | 14L | 14R | 3 | 22 | 39 | 35.0 | 25.7 | -9.3 | 1950 |
| 3 | 13L | 13R | 4 | 18 | 60 | 25.7 | 15.5 | -10.2 | 3000 |
| 4 | 12L | 12R | 3 | 14 | 51 | 15.5 | 9.6 | -5.9 | 2550 |
| 5 | 9L | 9R | 2 | 10 | 46 | 9.6 | 6.8 | -2.8 | 2300 |
| 6 | 2L | 2R | 0 | 10 | 0 | 6.8 | 0.0 | -6.8 | 0 |

Cleaner Ratio Main Mix NA Forward
Cleaner Ratio Back End Mix NA Reverse
Cleaner Ratio Back End Distance NA Combined
Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50
This Pattern Up Loaded From Slot # 4 In Lane
Machine On 9/10/2013 11:35 AM



| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 13.75 | 2.89 | 1.03 | 1.03 | 2.89 | 13.75 |

