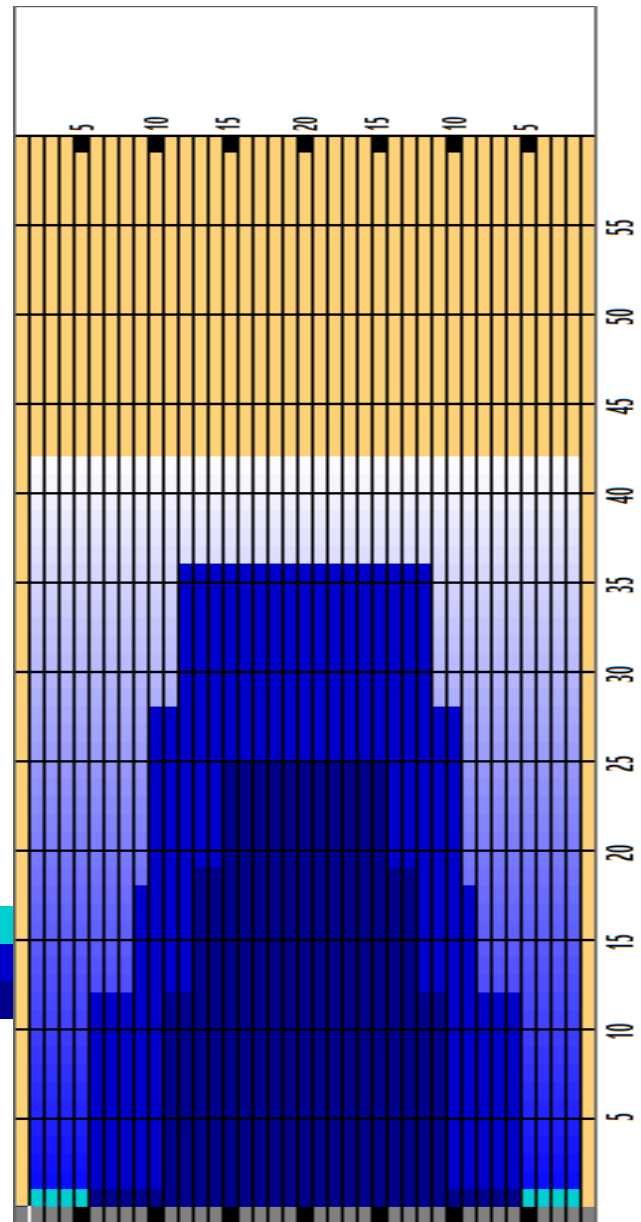


| | | | | | |
|----------------------|----------|--------------------|-------|--------------------|----------|
| Oil Pattern Distance | 42 | Reverse Brush Drop | 38 | Oil Per Board | 50 ul |
| Forward Oil Total | 10.85 mL | Reverse Oil Total | 15 mL | Volume Oil Total | 25.85 mL |
| Tank Configuration | Only A | Tank A Conditioner | ICE | Tank B Conditioner | FIRE |

| | START | STOP | LOADS | MICS | SPEED | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|------|-------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 2 | 50 | 14 | 74 | 0.0 | 1.9 | 1.9 | 3700 |
| 2 | 11L | 11R | 4 | 50 | 18 | 76 | 1.9 | 12.1 | 10.2 | 3800 |
| 3 | 13L | 13R | 3 | 50 | 18 | 45 | 12.1 | 19.7 | 7.6 | 2250 |
| 4 | 15L | 15R | 2 | 50 | 22 | 22 | 19.7 | 25.9 | 6.2 | 1100 |
| 5 | 2L | 2R | 0 | 50 | 22 | 0 | 25.9 | 42.0 | 16.1 | 0 |

| | START | STOP | LOADS | MICS | SPEED | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|------|-------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 0 | 50 | 30 | 0 | 42.0 | 36.0 | -6.0 | 0 |
| 2 | 12L | 12R | 4 | 50 | 14 | 68 | 36.0 | 28.1 | -7.9 | 3400 |
| 3 | 10L | 10R | 5 | 50 | 14 | 105 | 28.1 | 18.2 | -9.9 | 5250 |
| 4 | 9L | 9R | 3 | 50 | 14 | 69 | 18.2 | 12.3 | -5.9 | 3450 |
| 5 | 6L | 6R | 2 | 50 | 14 | 58 | 12.3 | 8.4 | -3.9 | 2900 |
| 6 | 2L | 2R | 0 | 50 | 14 | 0 | 8.4 | 0.0 | -8.4 | 0 |



Cleaner Ratio Main Mix NA Forward

Cleaner Ratio Back End Mix NA Reverse

Cleaner Ratio Back End Distance NA Combined

Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 8.93 | 2.12 | 1.03 | 1.03 | 2.12 | 8.93 |

