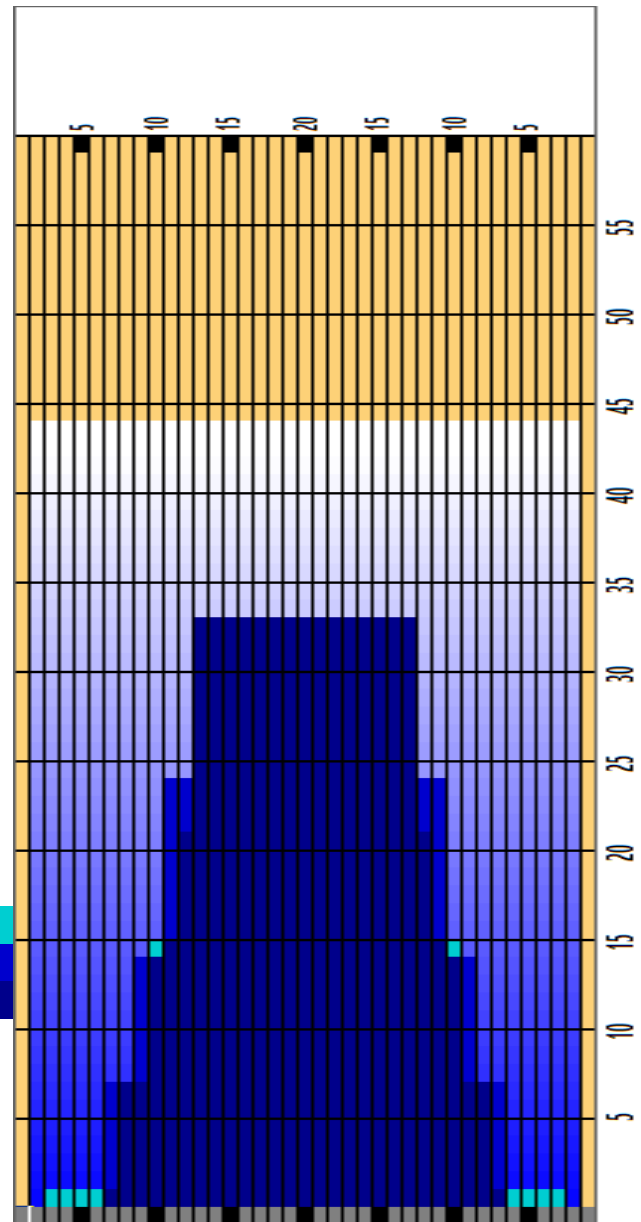


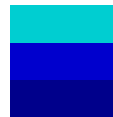
Oil Pattern Distance	44	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	14.35 mL	Reverse Oil Total	8 mL	Volume Oil Total	22.35 mL
Tank Configuration	Only A	Tank A Conditioner	PRODIGY	Tank B Conditioner	

	START	STOP	LOADS	MICS	SPEED	CROSSED	START	END	FEET	T.OIL
1	3L	3R	2	50	14	70	0.0	1.9	1.9	3500
2	8L	8R	3	50	14	75	1.9	7.8	5.9	3750
3	10L	10R	3	50	18	63	7.8	15.4	7.6	3150
4	12L	12R	2	50	22	34	15.4	21.6	6.2	1700
5	13L	13R	2	50	26	30	21.6	28.9	7.3	1500
6	13L	13R	1	50	30	15	28.9	33.1	4.2	750
7	2L	2R	0	50	30	0	33.1	44.0	10.9	0

	START	STOP	LOADS	MICS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	0	44.0	33.0	-11.0	0
2	13L	13R	2	50	30	30	33.0	24.5	-8.5	1500
3	11L	11R	3	50	26	57	24.5	13.5	-11.0	2850
4	9L	9R	2	50	22	46	13.5	7.3	-6.2	2300
5	7L	7R	1	50	18	27	7.3	4.8	-2.5	1350
6	2L	2R	0	50	14	0	4.8	0.0	-4.8	0



Cleaner Ratio Main Mix                    NA            Forward  
 Cleaner Ratio Back End Mix            NA            Reverse  
 Cleaner Ratio Back End Distance      NA            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	9.55	1.91	1	1	1.91	9.55

